function union(a, b) {

let unionSet = new Set(a);

for (let i of b) {

unionSet.add(i);

}

return unionSet

}

const setA = new Set(['apple', 'mango', 'orange']);

const setB = new Set(['grapes', 'apple', 'banana']);

const result = union(setA, setB);

console.log(result);